



BFBPRIM

FLASH BOND PRIMER

READ ALL INSTRUCTIONS BEFORE BEGINNING PROJECT

SURFACE PREP

Surface must be clean, dry and free from wax, polish, grease, oils, chalk, dirt, loose paint and other contaminants. For hard gloss surfaces including pre-finished siding, clean with Xylene before sanding or use an abrasive cleanser. Do not use solvents that leave an oily residue such as turpentine or mineral spirits. Scuff-sand hard glossy surfaces for maximum adhesion. Mold and mildewed surfaces should be cleaned with bleach, then thoroughly rinsed with clean water and allowed to dry.

APPLICATION

May be applied by synthetic fiber brush, 1/4" synthetic fiber roller or spraying. Can be applied at temperatures between 40 deg F-100 deg F. Can be top-coated in 3-4 hours (can vary with temperature/ humidity). When topcoating with 2-part epoxy-type paints allow 24 hours before coating. Do not paint in direct sun or on a hot surface. Stop application 2 hours prior to rain or dew. If possible plan your project to avoid rain, moisture and high humidity. Coverage 300-400 sq.ft/gallon depending on surface porosity. Painting flexible caulks or seams can result in cracks in the film. Not recommended as a primer for silicone caulks. Clean up with soap and water or lacquer thinner if cured.

VERY POROUS SURFACES MIGHT REQUIRE ADDITIONAL COATS.

DRYING TIMES AND RECOATING

Flash Bond Primer will be dry to the touch in appx. 30-45 minutes and can be topcoated in 3 hours. Please note dry times may vary from substrate to substrate based on temperature and relative humidity. At 72°F and 50% relative humidity please refer to the dry time schedules in the TDS. Allow more time at cooler temperatures. Thicker coats will take longer to dry. Allow 24 hours before applying two-component paints. It will be fully cured in 7-10 days. It can be lightly sanded after 24 hours.

CLEAN UP

Clean tools and equipment with soap and water. Clean minor spills with mineral spirits or xylene.

**KEEP FROM FREEZING. CLOSE CONTAINER AFTER
EACH USE TO PRESERVE PRODUCT.**